



2023 GENERAL CATALOGUE

Non-Apparel Sewing Machines

DIGITALLY

Smart Solution

Digitalization of sewing machines redefines the traditional reliance on skilled operators in a sewing factory.

Digitalization of sewing technology allows for the improvement of quality, reproduction of optimum machine parameters, and optimize the time required for setup and maintenance of equipment.

Line up



LU-2800V-7

Semi-Dry Direct-drive, Unison-feed, Lockstitch Sewing System with Automatic Thread Trimmer



PLC-2700V-7

Semi-Dry Direct-drive, Post-bed, Unison-feed, Lockstitch Sewing System with Vertical-axis Large Hook



AMS-221F

Computer-controlled Cycle Machine with Input Function



LK-1900BN

Computer-controlled, High-speed, Bartacking Sewing System



LBH-1790AN

Computer-controlled, High-speed, Buttonholing Sewing System

PICTOGRAPH FOR FUNCTION

| Needle | | Feed | | Stitch shape | |
|---------------|---|------------|--|--------------|----------------------------------|
| | 2-needle | | Bottom-feed | | Zigzag stitching |
| | Organized split needle bar | | Needle-feed | | Lockstitch buttonholing |
| | 3-needle | | Bottom and variable top-feed | | Eyelet buttonholing |
| | 4-needle | | Differential-feed | | Bartacking |
| | | | Variable top-feed | | Button sewing |
| | | | Horizontal-axis hook (large) | | Belt-feed |
| | | | Horizontal-axis hook (3 fold-capacity) | | X-Y drive |
| | | | Vertical-axis hook (large) | | R-Theta drive |
| | | | | | Button sewing with neck wrapping |
| | | | | | Belt-loop attaching |
| | | | | | Pocket welting |
| Stitch system | | Non-Sewing | | Function | |
| | Lockstitch | | Tape bonding | | Active tension |
| | Double chainstitch | | Ultrasonic welding | | Automatic thread trimmer |
| | Single-thread chainstitch | | Press bonding | | Cloth puller |
| | Pinpoint stitch | | Testing machine | | Cloth cutting knife |
| | Dry-head, Intelligent Direct-drive Sewing Machine | | Dye Sublimation Printing | | Stacker |
| | | | Direct to Garment | | Digital Adjustments |

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JUKI Genuine Spare Parts

Juki Genuine spare parts are made to the highest possible standard and are created with only the best raw materials. The shape, dimension, finishing and materials of all Juki genuine parts are rigorously tested to ensure end users have a product that will be reliable and durable even under heavy use. Each genuine spare part is created based on the specification and accumulated experience of Juki technical staff who work to create the machine the part will be used for in the first place.

The proper material for each part is specially selected and tested before being standardized; this means a genuine part maintains the exact quality and accuracy no matter the piece. Juki genuine parts are also inspected and compared against the pre define specification outlined to ensure the best possible performance.



The effects of using counterfeit parts in a Juki machine include: poor sewing, decreased productivity, increased costs, reliability of factory output questioned and loss of Juki guaranty and warranty. Non-genuine parts are not put through the same conditioning and testing resulting in a subpar material that will result in poor sewing.

A difference in the parts shape and finishing can drastically affect the machines operation and result in skip stitches among many other issues. One of the biggest consequences of using none genuine spare parts is a decrease in productivity. These counterfeit parts will cause more machine problems depending on the specific part in question e.g. skip stitches, slower feeding of the material and inconsistent stitches.

As a result, any investment saved on the individual part will be counter-acted by the loss of money from the fall in productivity as well as wasted time and material. Also more machine down time due to problems caused by none genuine parts will result in an increased cost for any factory. Costlier than the wasted time and material mentioned above is the effect poor production can have on a factories reputation.



Juki Genuine spare parts are tested against rigorous standards to ensure the shape, size and materials used meet exact specification

Incorrect shape can result in poor sewing and thread breakage

| | |
|--|-------------------------------------|
| <p>FACTORY A USES JUKI GENUINE HOOKS</p> | <p>FACTORY B USES GENERIC HOOKS</p> |
| <p>JUKI HOOK COSTS €40</p> | <p>GENERIC HOOK COSTS €5</p> |
| <p>That's a saving of €35.... or is it?</p> | |

12

6

A Juki hook has a durability of 12 months and a generic hooks only lasts 6

If both factories have 30 Juki sewing machines it means that factory B is still saving €900 a year

X 30

€1200/Y

€300/Y

If it takes 57.6 seconds to make one t-shirt that is 500 a day

57,6s.

500

If thread breakage increases to an average of 1 time per 10 minutes over a full day then processing time per unit is now 58.753 seconds

58,753s. 490

BUT THERE IS MORE.....

1€

0,95€

If after a time of producing lower quality products factory may only get a reduce price for its t-shirts

If one t-shirt is sold €1 then factory B is losing €10 per day or €2800 a year

| | | |
|---|---|--|
| <p>8H 280D</p> <p>1.00€ 500.00€ 140,000.00€</p> | <p>8H 280D</p> <p>0.95€ 465.50€ 130,340.00€</p> | <p>The real cost over a year of using generic spare parts is 8,760€</p> |
|---|---|--|



Please scan here to see a video



Juki Central Europe (JCE), a subsidiary of Juki Corporation, was established in 2005 as the official body coordinating sales and logistics across twenty European countries as well as Russia, North Africa and Turkey. From the company offices in Warsaw, Poland; sales, marketing, logistics and technical support services are coordinated for the entire extended European market-place. The company's strengths are leveraged through an extensive distributor network that has been established over the years, offering the shared knowledge and expertise of industry leading experts in the sewing sector.

Juki Central Europe Sp z o o is supplying to the large European sales territory from its office in Warsaw, Poland supported by the Representative Offices in Russia (Moscow), Belarus (Minsk) and Turkey (Istanbul) with in addition Juki Italia S.p.A. (Italy). Since the 1st of July 2022 did we enlarge our organization with our JCE French Branch Office in France (Paris) in order to expand our Juki business.

Juki offers an extensive line of industrial sewing machines for the apparel industry – ranging from Lockstitch, Overlock and Coverstitch machines, to electric bar tackers and automated sewing systems.

In the non-apparel industry, the growth of customer needs for non-apparel applications stimulated us to increase our strength by having the former Industrial Sewing Machines of Mitsubishi, joining our forces, which gives more possibilities to increase the wider range of non-apparel machines for the variety of needs.

Software solutions such as **JaNets (Juki Advanced Network Systems)** is the next frontier of sewing innovation and aims to bring your production into the future with interlinked machines and data to make analytical decisions.

As well as our extensive range of high quality industrial sewing machines **Juki** produce machines for the semi-professional and home-use market with our home sewers and surgeons establishing themselves as some of the most popular and reliable in the market.

We are very proud of our historically strong distribution network across Europe and throughout the rest of the world. From **Juki Central Europe's offices in Warsaw** and through our representative offices we are able to serve the entire extended European market

and North Africa. Through our carefully selected distributors we are able to combine knowledge and specific geographical market experience to ensure the best sewing solutions are available to customers. Leveraging both our own expertise as well as that of our distributors we are able to provide insights and assistance that can improve end users productivity and quality.

Here in **Juki Central Europe** we constantly have one eye on the future and are looking to improve not only our own business but that of our customers and anyone who uses a **Juki** sewing machine. Our products are developed and manufactured with a consumer viewpoint in-mind at all times and it is our goal to build strong, lasting customer relationships. We will continue to provide products and services by taking our customers' needs and desires into account, by treating our customers as partners, through which we will create value together.

Juki was founded in 1938 when nearly 900 independent machinery manufactures came together to form the "TOKYO JUKI MANUFACTURERS ASSOCIATION." It wasn't until 1943 that this association was reorganized into a joint stock corporation. In this time Juki focused on other production types but in 1947 we produced our first sewing machine for the household market. This was followed by the first Juki industrial sewing machine in 1953 and decades of industry dominance thereafter. Juki has been at the forefront of sewing machine innovation over its lifetime with many of our advancements being adopted industry wide. To name just a few of our more famous improvements: the single-axis rotational thread take-up (1957), automatic Thread Trimmer (1969), pick-and-placer (1987), automatic bobbin thread feeder (1997), multifunctional machine digitalization (2015). This is just one milestone for Juki and we look forward to continuing our journey far into the future.



About Juki

The Juki supplies more than 170 nations with sewing equipment and related products and with established logistic networks we have the ability to supply the world with the best quality products. The Juki Corporation headquarters is located in Tokyo, Japan, with subsidiaries worldwide assisting in its sales, logistics and technical functions.

Juki's slogan: "Smart Solutions" reflects the global philosophy of providing customers with the highest quality solutions and services according to their specific needs. Juki has committed itself to creating products from the customers viewpoint with the conviction that we can learn from each other to create value together.

Why Juki

The Juki brand is synonymous with quality and every machine produced under this name will be able to perform time and time again. Juki correctly evokes the perception of quality made Japanese machinery and we strive to create new values through "Monodzukuri" (the art of product-making). Everything from the machine heads to the individual parts is made to our best ability and to the highest quality.

Consideration for the environment is an essential factor in the design and development of Juki industrial sewing machines. As such, sewing machines are designed to reduce noise, save energy and help prevent environmental pollution. To ensure we can carry these activities out to the best of our ability Juki has defined an Environmental Philosophy as well as an Environmental Action Plan.

The Juki Sewing Institute is a division of Juki Corporation that provides custom support for factories and end users. They provide services such as seminars, consulting, and information service with consideration given to customer's productivity, technology as well as safety.



FLAT-BED SEWING MACHINES

DDL-8700L

1-needle, Lockstitch Machine with long stitch length, for leather sewing

This machine is able to sew at a pitch as long as 7 mm for both normal and reverse feed directions. With the adoption of a feed mechanism and thread take-up lever, the machine achieves increased efficiency of feed and well-tensed stitches. It is a basic lockstitch machine suited for sewing leather or heavy materials such as bags, pouches and purses.

| Model name | DDL-8700L | |
|--------------------|-------------------------------|--|
| Max. sewing speed | 4,000 sti/min | |
| Max. stitch length | 7 mm | |
| Presser foot | By knee: 13 mm | |
| Needle | DB x1 #16-#23 | |
| Thread | #40-#8, B33-B92, Nm=90/3-30/3 | |



DDL-8700L



DU-1181N

1-needle, Top and Bottom-feed, Lockstitch Machine with Double-capacity Hook

With its strong top and bottom feed mechanism, the machine ensures the smooth feeding of hard-to-feed materials or multi-layered sections of materials to achieve consistent seam quality that is free from irregular stitch pitches. The automatic lubricating mechanism dramatically improves maintainability of the machine.

| Model name | DU-1181N-7/X73096* | DU-1181N |
|-------------------------------|-------------------------------|----------|
| Max. sewing speed | 2,000 sti/min | |
| Max. stitch length | 9 mm | 6 mm |
| Presser foot | By knee: 15 mm | |
| Alternating vertical movement | 2-5 mm | |
| Needle | DPx17 (#21) #14-#23 | |
| Thread | #40-#8, B33-B92, Nm=90/3-30/3 | |
| Thread Trimmer | Yes / No | No |

*DU-1181N-7/X73096 is available on a custom order. Contact JUKI for how to place an order.



DU-1181N

FLAT-BED SEWING MACHINES

DNU-1541-7

DNU-1541

1-needle, Unison-feed, Lockstitch Machine with Double-capacity Hook

With its larger needle bar stroke, higher presser foot lift, and newly adopted double-tension mechanism, the machine offers excellent sewing capabilities and responsiveness. The machine's rectangular feeding motion promises the consistent feeding of materials of all thicknesses without stitch gathering.

| Model name | DNU-1541-7 | DNU-1541 |
|-------------------------------|--------------------------------|---------------|
| Max. sewing speed | 3,000 sti/min | 2,500 sti/min |
| Max. stitch length | 9 mm | |
| Presser foot | By knee: 16 mm | |
| Alternating vertical movement | 1~6.5 mm | 2.5~6.5 mm |
| Needle | 135x17 (Nm160) Nm125~Nm180 | |
| Thread | #30~#5, B46~B138, Nm=60/3~15/3 | |
| Thread Trimmer | Yes | No |



DNU-1541-7



DU-1481-7

Direct-drive, 1-needle, Top and Bottom-feed, Lockstitch Machine with Double-capacity Hook with Automatic Thread Trimmer

The thread trimmer achieves consistent thread trimming regardless of thickness of the thread, i.e., from thin to thick thread. The machine has adopted the rotary thread trimming mechanism which matches, in particular, design stitch with thick thread for furniture and bags. The automatic thread trimmer improves workability and increases productivity. When compared with the sewing machine without a thread trimmer, the DU-1481-7 substantially decreases the consumption of thread. The knife pressure can be adjusted with the adjusting screw. Standard equipped with LED light to illuminate the hand of the needle.

| Model name | DU-1481-7 |
|---|------------------------------|
| Max. sewing speed | 2,200 sti/min |
| Stitch length | 9 mm (forward/backward) |
| Lift of the presser foot | By hand; 7mm, By knee: 16 mm |
| Alternating vertical movement | 2-5.5 mm |
| Needle | DPx17 #23 (#18-#24) |
| Thread | #30-#8 |
| Distance from the needle to machine arm | 335 mm x 150 mm |
| Weight of the machine head | 37 kg |



DU-1481-7

DNU-1541

DNU-1541/X55245

(for thick thread)

1-needle, Unison-feed, Lockstitch Machine with Double-capacity Hook

DNU-1541/X55245 is able to sew a broad range of materials from genuine leather materials to lining materials. Excellent seam tightness on genuine leather and far less puckering on lining.

| Model name | DNU-1541 | DNU-1541/X55245 |
|--------------------|---------------------------|-----------------|
| Max. sewing speed | 2,000 sti/min | |
| Max. stitch length | 9 mm | |
| Needle bar stroke | 38 mm | |
| Needle | 134x17(Nm160) Nm125~Nm160 | |
| Thread | #30~#0, Nm=60/3~8/3 | |



DNU-1541/X55245

LU-1509N

1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook

The maximum stitch length is 10 mm. The complete rectangular feed locus enables accurate feed of extra heavy materials while preventing stitch gathering. With its sufficient needle bar stroke of 38 mm and long 190R needle, the machine supports the sewing of extra heavy materials. The machine comes with an extra large steel handwheel with a diameter as large as cp175.

| Model name | LU-1509NS | LU-1509NH |
|-------------------------------|--------------------------------------|----------------------|
| Application | Heavy-weight | Extra heavy-weight |
| Max. sewing speed | 2,500 sti/min | 2,000 sti/min |
| Max. stitch length | 9 mm | 10 mm |
| Presser foot | By knee: 16 mm | |
| Alternating vertical movement | 2.5~6.5 mm | |
| Needle | 190(R) or 135x17 (Nm160) Nm125~Nm180 | |
| Thread | #30~#5, B46~B138, Nm=60/3~20/3 | #20~#1, Nm=40/3~10/3 |



LU-1509N

FLAT-BED SEWING MACHINES

LU-1511N-7

1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook

This one-needle machine with a Thread Trimmer utilizes a basic performance which matches best to the sewing of medium to heavy materials. The machine's rectangular feeding motion promises the consistent feeding of materials of all thicknesses without stitch gathering.

| Model name | LU-1511N-7 |
|-------------------------------|--------------------------------|
| Max. sewing speed | 3,000 sti/min |
| Max. stitch length | 9 mm |
| Presser foot | Auto: 16 mm |
| Alternating vertical movement | 1~6.5 mm |
| Needle | 135x17 (Nm160) Nm125~Nm180 |
| Thread | #30~#5, B46~B138, Nm=60/3~20/3 |
| Thread Trimmer | Yes |



LU-1561N-7

LU-1561N

LU-1561N-7

LU-1565N

(with organized split needle bar)

2-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hooks

The two-needle machine with a Thread Trimmer offers basic performance that is ideally suited to sewing heavy materials. The machine utilizes a new mechanism that does not change the ratio of the alternate vertical movement of the walking foot and presser foot, even when the material thickness changes. The mechanism helps prevent slippage between the upper and lower materials even when a heavy material is used. Standard stock: LU1561ND/X55320 (no-gauge).

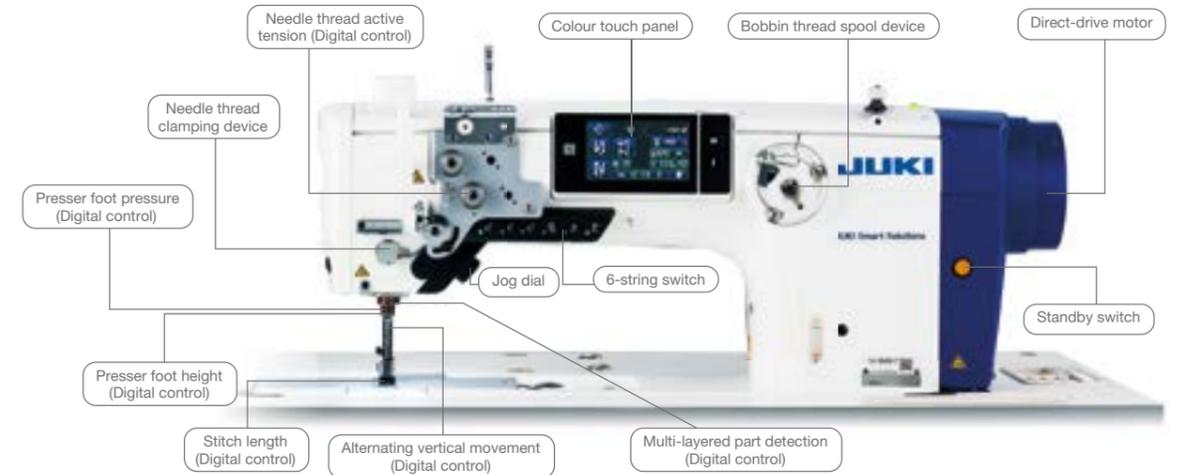


LU-1561N-7

| Model name | LU-1561N | LU-1561N-7 | LU-1565N |
|-------------------------------|--------------------------------|-------------|----------------|
| Max. sewing speed | 2,500 sti/min | | 2,000 sti/min |
| Max. stitch length | 9 mm | | |
| Presser foot | By knee: 16 mm | Auto: 16 mm | By knee: 13 mm |
| Alternating vertical movement | 2.5~6.5 mm | 1~6.5 mm | 2.5~6.5 mm |
| Needle | 135x17 (Nm160) Nm125~Nm180 | | |
| Thread | #30~#5, B46~B138, Nm=60/3~20/3 | | |
| Thread Trimmer | No | Yes | No |

LU-2800V-7 Series

Semi-dry Direct-drive, Unison-feed, Lockstitch Sewing System with automatic Thread Trimmer



1: Needle thread tension active tension
2: Needle thread clamping device

Needle tension is digitally controlled

Needle thread tension which matches sewing conditions given can be set on the operation panel and stored in memory. The needle thread tension adjustment needs experience. However, for this sewing machine, thread tension data stored in memory is reproducible, thereby reducing the setup time when the product to be sewn is changed. Example: Needle-thread active tension demonstrates its effectiveness in the topstitching process.



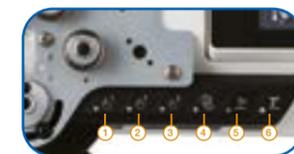
Improvement of operability by means of the jog dial

The operator is able to turn the main shaft (for moving the needle bar up and down) only with the jog dial without stretching his/her arm to the handwheel. When the jog dial is pushed, it can be used as 1/2 needle-stitch correction switch (one touch function).



Adjustment of sewing condition is displayed on one screen

Sewing conditions can be set easy since sewing conditions such as thread tension, stitch length, presser foot pressure, alternate vertical movement amount, etc. are displayed on one screen.



Sewing conditions can be changed to the best-suited ones only with the one-touch changeover switch

1-3: One-touch changeover function
4: Automatic reverse feed stitching changeover switch
5: Needle-entry alignment
6: Thread clamp switch

| Model name | LU-2828V-7 | LU-2860V-7 | LU-2810V-7 |
|------------------------------------|---|---|---|
| Type | 1-needle, Unison-feed, Lockstitch Sewing System (Shorter - thread remaining type) | 2-needle, Unison-feed, Lockstitch Sewing System | 1-needle Lockstitch Sewing System with automatic Thread Trimmer |
| Max. sewing speed | 3,500 sti/min | | 3,000 sti/min |
| Max. stitch length | 9,0 mm | 12,0 mm | 9,0 mm |
| Presser foot | 20 mm | | |
| Alternating vertical movement (DL) | 9,0 mm | | |
| Needle thread tension | 0~200 | | Single/Double-tension |
| Presser foot pressure | 0~200 | | |
| Hook | Vertical axis 2.7 fold-capacity hook | Vertical axis 2.0 fold-capacity hook | |
| Needle | 134x35 Nm140 (#22), Nm125~180 (#20~#24) | 134x35 Nm160 (#23), Nm125~200 (#20~#25) | 135x17 Nm160 (Nm125~Nm180) |
| Thread | 60/3 - 20/3 (#30~#5) | 60/3 - 10/3 (#30~#0) | #30~#5, B46~B138, Mn=60/3~20/3 |
| Machine head weight | 66 Kg | 68 Kg | 61 kg |

FLAT-BED SEWING MACHINES

LU-2810-7



Thread Trimming, 2.0 fold-capacity hook, 2-pitch dial

LU-2810A-7/X73178



Direct drive, Thread Trimming, 2.7 fold-capacity hook

LU-2810ESAL-7



Direct-drive, Thread Trimming, Vertical-axis 2.0 Fold-Capacity Hook (long-pitch type)

LU-2818AL-7



Direct drive, Thread Trimming, 2.7 fold-capacity hook, 2-pitch dial

LU-2818ESAL-7



Direct drive, Thread Trimming, 2.7 fold-capacity hook

High and long arm has been adopted. The machine is suited to the sewing of car seats, sofas and bags. It is a sewing machine provided with dramatically improved workability and functions which are required for sewing large products and extra heavy-weight materials

LU-2810A-7/X73178

The machine is suited to sew car seats, sofas and bags, provided with dramatically improved workability and functions required for sewing large products and extra heavy-weight materials.

LU-2818AL-7

LU-2818AL-7 is suited for sewing of upholstery and other materials requires long distance seam thanks to being equipped with longer stitch length and 2.7 fold capacity hook

LU-2810ESAL-7

Increased maximum sewing speed of 3,800 sti/min* (LU-2810ESAL-7, 2.0 fold-capacity hook) and 3,500 sti/min* (LU-2818ESAL-7, 2.7-fold-capacity hook) has been achieved.



LU-2810ESAL-7



Please scan here to see a video

| Model name | LU-281A-7 | LU-2810A-7/X73178 | LU-2818AL-7 | LU-2810ESAL-7 | LU-2818ESAL-7 |
|-------------------------------|--------------------------------|-------------------|-------------|--------------------------------------|--------------------------------------|
| Max. sewing speed | 3,000 sti/min | | | 3,800 sti/min | 3,500 sti/min |
| Max. stitch length | 9 mm | | | 12 mm | |
| Presser foot | Auto: 20 mm, By hand: 10 mm | | | | |
| Alternating vertical movement | 1~9 mm | | | | |
| Needle | 135x17 (Nm160) Nm125~Nm180 | | | 135x17 Nm160 (Nm125~Nm200) | 135x17 Nm160 (Nm125~Nm200) |
| Thread | #30~#5, B46~B138, Nm=60/3~20/3 | | | #30~#0, Nm=60/3~9/3 | #30~#0, Nm=60/3~9/3 |
| Thread Trimmer | Yes | | | | |
| Hook Type | 2.0 | 2.7 | 2.7 | Vertical axis 2.0 fold-capacity hook | Vertical axis 2.7 fold-capacity hook |
| Stitch Length Dial | 2-pitch dial | 1-pitch dial | | 2-pitch dial | |
| Motor | Direct drive | | | Direct drive | |

LU-2810A-7/JEUX-0061

Semi-dry head, Direct Drive, Unison Feed, Lockstitch Machine with Automatic Thread Trimmer with Fabric Edge Trimmer

This model has a Thread Trimming mechanism equipped with its own drive motor that is easily adjustable for better control over the speed. It allows for stepped cutting from the first stitch onwards and stepped cutting over narrow angles.



Please scan here to see a video

LU-2828A-7

Direct-drive, Thread Trimming, 2.7 fold-capacity hook, 2-pitch dial, short remaining thread type

LU-2828ESAL-7

Direct-drive, high-speed, Thread Trimming, 2.7 fold-capacity hook, short remaining thread type



The thread trimming mechanism has been completely renewed. The industry's shortest remaining thread length achieved by trimming the thread close to the fixed knife at the last stitch (condensed stitch). The length of remaining needle thread is 5mm.



SURFACE SIDE



BOTTOM SIDE



LU-2828-7

| Model name | LU-2828A-7 |
|-------------------------------|--------------------------------|
| Max. sewing speed | 3,000 sti/min |
| Max. stitch length | 9 mm |
| Presser foot | Auto: 20 mm, By hand: 10 mm |
| Alternating vertical movement | 1~9 mm |
| Needle | 134x35 (Nm140) Nm125~Nm180 |
| Thread | #30~#5, B46~B138, Nm=60/3~20/3 |
| Hook Type | 2.7 |
| Thread Trimmer | Yes (Short-Tail Trimmer) |
| Stitch Length Dial | 2-pitch dial |
| Motor | Direct Drive |

*LU-2828-7 makes condensed stitch resulting in a shorter remaining thread

FLAT-BED SEWING MACHINES

LU-2860



2.0 fold-capacity hook

LU-2860A-7



Direct Drive, Thread Trimming, 2.0 fold-capacity hook, 2-pitch dial

LU-2860A-6



Thread Trimming, 2.0 fold-capacity hook, 2-pitch dial

LU-2868AL-7



Direct drive, Thread Trimming, 2.7 fold-capacity hook, 2-pitch dial, long-pitch type



LU-2860-6

High and long arm has been adopted. The machine is suited to the sewing of car seats, sofas and bags. It is a sewing machine provided with dramatically improved workability and functions which are required for sewing large products and extra heavy-weight materials.

| Model name | LU-2860 | LU-2860A-6 | LU-2860A-7 | LU-2868AL-7 |
|-------------------------------|--------------------------------|------------------------------|---------------------------------|----------------------------------|
| Max. sewing speed | 2,700 sti/min | | | |
| Max. stitch length | 9 mm | | 12 mm | |
| Presser foot | Auto: 20 mm, By hand: 10 mm | | | |
| Alternating vertical movement | 1~9 mm | | | |
| Needle | 135x17 (Nm160) Nm125~Nm180 | | | |
| Thread | #30~#5, B46~B138, Nm=60/3~20/3 | | | |
| Thread Trimmer | No | Yes | | |
| Hook Type | 2.0 | | 2.7 | |
| Stitch Length Dial | 1-pitch dial | 2-pitch dial | | |
| Motor | Conventional | | Direct Drive | |
| Standard Stock Model | LU2860ADS/X73206 (no-gauge) | LU2860ADS6/X73206 (no-gauge) | LU2860AD70BBS/X73207 (no-gauge) | LU2868ALD70BBS/X73208 (no-gauge) |

LU-2210N-7

(1.6 fold-capacity hook)

LU-2210W-7

(double-capacity, 2.0 fold hook)

High-speed, 1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook

Thanks to its remarkable feed efficiency and improved feed cam unit, the machine smoothly feeds materials at high speeds while preventing stitch gathering. The machine is also equipped with a new box-type feed locus that enables the production of beautifully finished seams free from material flopping.

| Model name | LU-2210N-7 | LU-2210W-7 |
|-------------------------------|--------------------------------|------------|
| Max. sewing speed | 3,500 sti/min | |
| Max. stitch length | 9 mm | |
| Presser foot | Auto: 16 mm | |
| Alternating vertical movement | 1~6.5 mm | |
| Needle | 134x35R (Nm140) Nm110~Nm160 | |
| Thread | #30~#4, B46~B138, Nm=60/3~20/3 | |
| Thread Trimmer | Yes | |



LU-2210N-7

LU-2212N-7

LU-2220N-7

(shorter thread remaining type)

High-speed, 1-needle, Unison-feed, Lockstitch, Machine with Vertical-axis Large Hook (2-pitch dial type)

Two different stitch lengths can be set depending on the application. The machine is suited to the sewing of leather and heavy materials such as car seats and sofas

LU-2220N-7

This is a high-performance machine which contributes to both increased productivity and improved quality for sewing car seats. Scissors need to be use far less, thereby helping prevent the material from being damaged.

| Model name | LU-2212N-7 | LU-2220N-7 |
|-------------------------------|--------------------------------|------------|
| Max. sewing speed | 3,500 sti/min | |
| Max. stitch length | 9 mm | |
| Presser foot | Auto: 16 mm | |
| Alternating vertical movement | 1~6.5 mm | |
| Needle | 134x35R (Nm140) Nm110~Nm160 | |
| Thread | #30~#4, B46~B138, Nm=60/3~20/3 | |
| Thread Trimmer | Yes | |



LU-2210N-7

FLAT-BED SEWING MACHINES

LU-2260N-7

(1.6 fold-capacity hook)

LU-2260W-7

(double-capacity, 2.0 fold hook)

High-speed, 1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook

The vertical strokes of the presser foot and walking foot (their alternating vertical movement) can be easily changed using a large dial mounted on the top surface of the machine head. In addition, the sewing speed is automatically adjusted with the set value. With this feature, ideal sewing conditions are maintained at all times.

| Model name | LU-2260N-7 | LU-2260W-7 |
|-------------------------------|------------|--------------------------------|
| Max. sewing speed | | 3,500 sti/min |
| Max. stitch length | | 6 mm |
| Presser foot | | Auto: 16 mm |
| Alternating vertical movement | | 1~6.5 mm |
| Needle | | 134x35R (Nm140) Nm110~Nm160 |
| Thread | | #20~#5, B69~B138, Nm=40/3~20/3 |
| Thread Trimmer | | Yes |



LU-2260N-7

LZH-1290-7

1-needle, Lockstitch, Zigzag Stitching Machine with Large Hook

The machine tenses thread uniformly over the zigzag stroke to produce beautifully finished stitches at a high speed. With its extended zigzag with, higher presser foot lift, and newly introduced horizontal-axis double-capacity hook, the machine upgrades the functions required for the sewing of heavy materials.

| Model name | LZH-1290-7 | LZH-1290 |
|--------------------|----------------|---------------------------------|
| Max. sewing speed | | 2,000 sti/min |
| Max. stitch length | | 6 mm |
| Presser foot | By knee: 11 mm | By knee: 14 mm |
| Zigzag width | | Max. 8 mm (adjustable to 10 mm) |
| Needle | | SY1906 (Nm100) Nm90~Nm110 |
| Thread Trimmer | Yes | No |



LU-1290-7

SADE DIGITAL

JUKI'S New Sewing Station for the Sewing of High Quality and Reliable Safety Seams Through Monitoring and Documentation of Given Sewing Parameters and Sewing Processes

With the new digital LU-2800V-7 head incorporated in the existing SADE framework you are now able to capture track and monitor even more machine parameters vital in the safety seam process. The LU-2800V-7 head allows for all sewing parameters to be set digitally and limit the ranges set ensuring even more thorough documentation than what is possible on the standard LU head. This version of the SADE is for a control over the production process. The SADE Digital is available with a 2.7 fold-capacity hook with unison feed machine or the LU-2810V-7 standard trimming type with a 2.0 fold-capacity hook.



SADE DIGITAL

SADE

Sewing Station for Car Seat Tearing Seams for Airbags

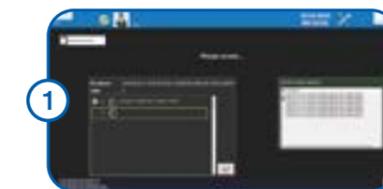
Juki's new sewing station for the sewing of high quality and reliable safety seams through monitoring and documentation of given sewing parameters and sewing processes. The use of these sensors throughout the sewing process allows for incorrect components to be highlighted to the operator. Programmable labelling machine means consistent accurate information is maintained throughout the sewing process. When sewing is completed a final label is printed and incorporated into the material to ensure the viability and traceability of the seam.



SADE

OPTIONAL SOFTWARE APPLICATIONS

- 1 Atlas copco screwdriver support.
- 2 Image Analysis Module.
- 3 Dual electronic edge guide for different edge distances.
- 4 Monitoring the edge distance by two sensors, example of airbag pocket sewing.
- 5 Analyse Shapes, Labels, Color, Position or Text.



Please scan here to see a video

Bobbin Thread Remaining Detector

The buzzer sounds and the green lamp lights up when the amount of thread remaining on the bobbin reaches a predetermined length. It is also possible to stop the sewing machine at this point. With this function, the operator is allowed to concentrate on sewing work without caring about the amount of thread remaining on the bobbin.

Digital Tension

Thread tension can be numerically controlled. Since the thread tension cannot be changed without a control box, a change in thread tension by the operator for personal preference is prevented.



Skip Stitch Detector

Stitch skipping is detected during sewing. This helps lighten the operator's inspection work load and also prevents defective products from being shipped. In the case where a skipped stitch is detected, the buzzer sounds, the red lamp lights up and the sewing machine stops. With this function, the operator is allowed to concentrate on sewing work without worrying about skipped stitching.

Control Box

Sixteen different thread tension values can be set for a single sewing machine unit. In addition, one control box is able to manage thread tensions for 250 sewing machine units at the maximum.



Cover Sensor Unit

The cover sensor unit detecting (1), (2) and (3) (shown below) are closed tightly during sewing, thereby preventing the sewing machine from starting up unexpectedly. (1), (2) and (3) can be used discretely.

1) Eye guard with an open/close sensor



The eye guard prevents a broken needle from flying off. If the eye guard is open, the sewing machine cannot be started. As a result, the sewing machine will not start up unexpectedly even if the operator forgets to turn the power off.

2) Bed slide with an open/close sensor

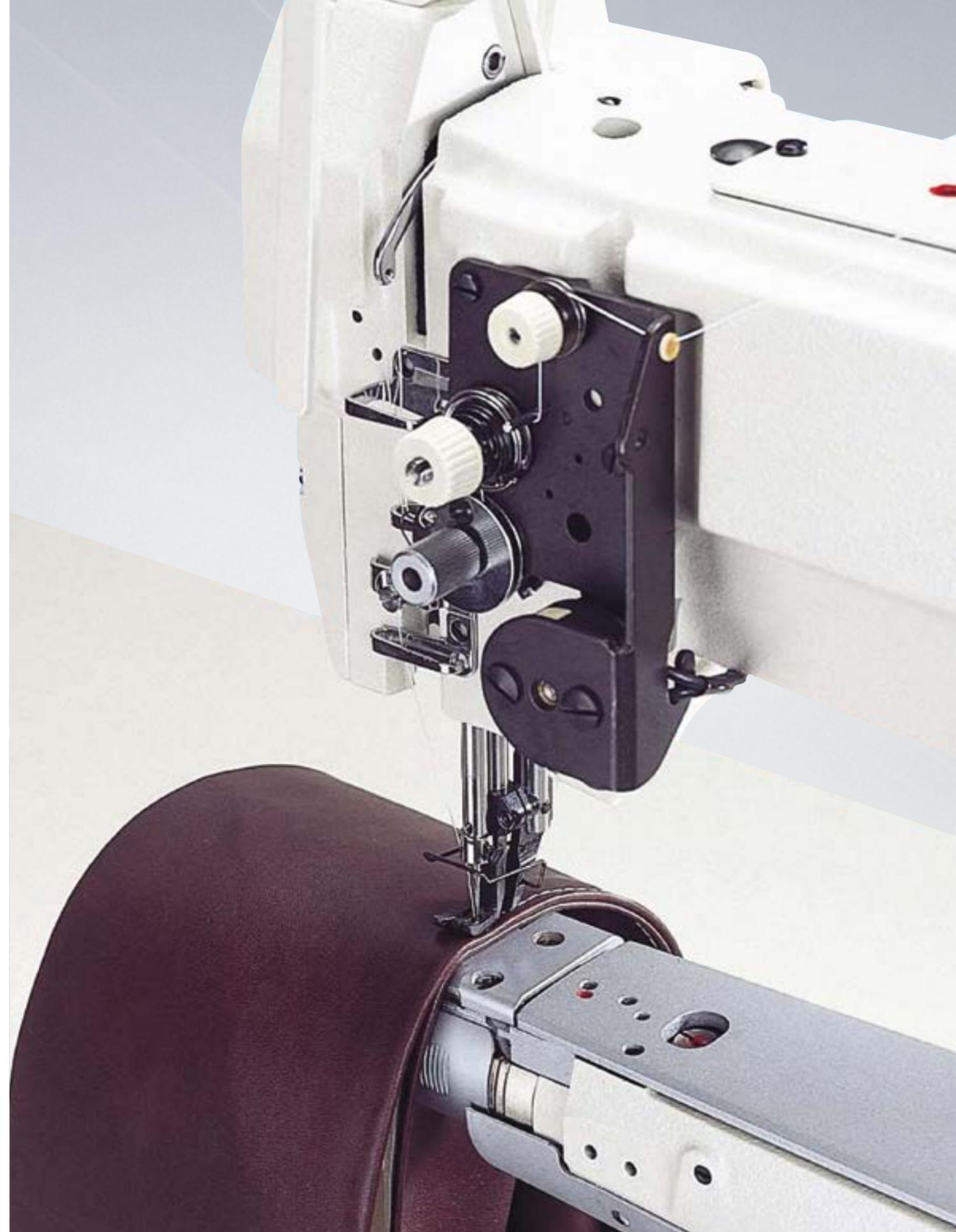


The sewing machine will not start if the throat plate is open. This prevents the material from being caught in the hook during sewing.

3) Handwheel cover with an open/close sensor



The handwheel cover prevents the sewing machine from starting up unexpectedly while the operator is turning the handwheel by hand. In addition, the cover also prevents the thread and material from being entangled in the handwheel during sewing.



CYLINDER-BED SEWING MACHINES

LS-2328V-7

Semi-Dry Direct-drive, Cylinder-bed, 1-needle, Unisonfeed, Lockstitch Sewing System with Vertical-axis Hook

This model is the worlds first digital cylinder bed machine. With the operational benefits of easy parameter adjustments, NFC communication and sewing profiles this is the industries leading solution for its segment. The wide cylinder bed allow for improved workability.



LS-2328V-7

Digital Functions

Data on sewing machine adjustments made according to the product to be sewn can be transferred to an Android tablet via NFC. This enables quick check for uniform settings as well as confirmation of conditions of sewing machines in a sewing line, thereby facilitating setup changes. The operation panel is also provided as standard with a USB port. Data management and software update can be carried out with ease using a USB thumb drive.

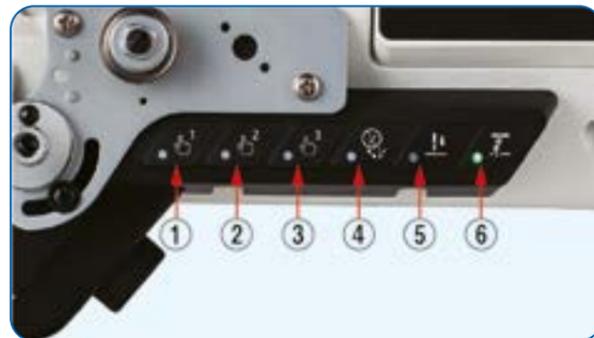
Sewing conditions can be set easy since sewing conditions such as thread tension, stitch length, presser foot pressure, alternate vertical movement amount, etc. are displayed on one screen.

The sewing machine can be paired with equipment which supports NFC (Near Field Communication) only by holding the equipment over the sewing machine.



Multi-Functional Switch

The LS-2328V-7 comes as standard with a 6 position programmable switch. 3 buttons can be programed how you need allowing for the best settings needed for your production. The final buttons are programed to assist with easy operation in mind. Automatic reverse feeding can be triggered by the 4th button. Needle entry alignment is on the 5th position, vital leather sewing. The final button activates the thread clamp again. The easy access to these functions during sewing allows for increased productivity and higher quality seams vital in leather or heavy weighted fabric sewing e.g.



- ① to ③: One-touch changeover function
- ④: Automatic reverse feed stitching changeover switch
- ⑤: Needle-entry alignment switch
- ⑥: Thread clamp switch

| Model name | LS-2328V-7 |
|-----------------------------------|---------------|
| Max. sewing speed | 3,500 sti/min |
| Max. stitch length | 9 mm |
| Presser foot | 20 mm |
| Alternating vertical movment (DL) | 9 mm |
| Needle thread tension | 0~200 |
| Presser foot pressure | 0~200 |

DSC-245U/X55200

(standard hook)

DSC-245-70B-X55323-BB

(standard hook)

Cylinder-bed, 1-needle, Unison-feed, Lockstitch Machine

The machine provides good tightness of seams even with lower thread tension, and reduces the variances of stitch length at high and low speed. Thanks to a slide take-up lever, the responsiveness to thick threads has been further improved, and the ratio of alternating vertical movement remains unchanged even with the changes of material thickness.

DSC-245U/X55278

(standard hook)



DSC-245-70B-X55323-BB

| Model name | DSC-245/X55200 | DSC-245/X55278 | DSC-245-70B-X55323-BB |
|-------------------------------|--------------------------------------|----------------|-----------------------|
| Max. sewing speed | 2,200 sti/min | | |
| Max. stitch length | 6 mm (nomal/reverse feed) | | |
| Lift of the presser foot | By hand: 9 mm, By knee: 16 mm (max.) | | By hand: 9 mm |
| Alternating vertical movement | 2.5~6.5 mm | | |
| Needle | 135x17 (Nm130) Nm100~Nm180 | | |
| Thread | #50~#20, B33~B92, Nm=120/3~30/3 | | |

LS-2342-7

LS-2342

Semi-Dry Direct-drive, Cylinder-bed, 1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Hook (Semi-long type)

High and semi-long arm has been adopted. The long distance from the machine arm to the needle contributes to improved workability. The machine is suited to furniture and bags, provided with dramatically improved workability and functions required for sewing large products and extra heavy-weight materials. The LS-2342 offers a consistent stitching pitch and outstanding ability in sewing sharp curves.

| Model name | LS-2342 | LS-2360 |
|--------------------------|--------------------------------|-----------|
| Number of needles | 1-needle | 2-needles |
| Gauge type | For small articles | |
| Max. sewing speed | 2,000 sti/min | |
| Max. stitch length | 9mm | |
| Lift of the presser foot | By auto: 20 mm, By hand: 10 mm | |
| Needle | 134-35 (Nm160) Nm125~Nm180 | |
| Thread | #40 - #5 (nm90/3 - 20/3) | |



LS-2342



Please scan here to see a video



POST-BED SEWING MACHINES



PLC-2710V-7
(1-needle)

PLC-2760V-7
(2-needle)



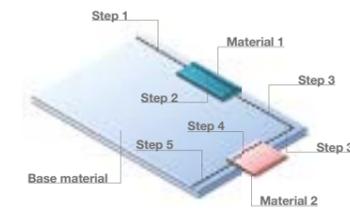
This new model "PLC-2700V-7" digitalizes adjustment values required for sewing and easily transfers them to the main body of sewing machine by means of the ICT.

Five adjustment values (stitch length, presser foot height, pressure foot pressure, alternate vertical movement amount of the walking foot and needle thread tension) required for sewing are digitalized.

It is the most advanced sewing machine which is best-suited to the sewing of heavy weight materials sewing processes such as car-seats, sofas and sports goods. The long distance from the machine arm to the needle contributes to improved workability.

Convenient continuous sewing functions

Functions such as automatic switchover of pre-registered patterns in cycle operation (Cycle pattern, Polygonal-shape, stitching) or Custom pitch composing for continuous sets of different pitch length are available for customer convenience.



Usage example for polygonal-shape stitching function. Sewing patterns can be switchover in response to a preset stitch count, or via hand switch and multi-layered section detection function.



Example of design stitches by means of the custom pitch function

| Model name | PLC-2710-7 | PLC-2760V-7 |
|-------------------------------|---|-------------|
| Max. sewing speed | 2,500 sti/min | |
| Max. stitch length | 9 mm at the time of shipment (max. 12 mm) | |
| Presser foot | 20 mm | |
| Alternating vertical movement | 0.5-9 mm | |
| Needle | 134x35 (Nm100-180, Standard Nm 140) | |
| Thread | #46-266, 60/3-10/3 (#30-5) | |

POST-BED SEWING MACHINES



PLC-2710-7 **PLC-2710** **PLC-2760-7** **PLC-2760** **PLC-2710S/70BB/X73211**



(V-Belt Drive (Efka Motor))

PLC-2760L **PLC-2765** **PLC-2710S-70BB/JEUX0028** **PLC-2760SCA/70BB/X73210**

(thick-thread long-pitch type) (with organized split needle bars) (left facing post bed)

(V-Belt Drive (Efka Motor))



This sewing machine is best-suited to the sewing of heavy weight materials in processes such as car-seats, sofas and sports goods. The long distance from the machine arm to the needle contributes to improved workability.

DOUBLE TENSION PROVIDED AS STANDARD
The machine comes with a dual-thread-tension system and is able to perform sewing with low-count thread under a higher tension with ease.

HIGHER LIFT OF THE PRESSER BAR
A presser bar height of 20 mm is achieved when using the automatic presser bar lifting lever. Thanks to this feature, the process of joining leather and heavy-weight sponges, which are usually used as materials for expensive sofas, can be carried out with ease.

VERTICAL-AXIS 2 FOLD-CAPACITY HOOK PROVIDED AS STANDARD
The hook can be easily adjusted with a screw on the needle guard. This prevents stitch skipping and wear of hook edge.

NEW BOBBIN THREAD SPOOL DEVICE
Bobbin thread spool device mean you no longer have to roll the thread manually.

HIGH-TORQUE DIRECT-DRIVE MOTORIS INSTALLED
The sewing machine provided with a thread trimmer has adopted a high-torque direct-drive motor which is suitable for heavy-weight materials. As a result, the sewing machine is excellent at its responsiveness and ensures increased penetration into the material even when sewing multi-layered parts.

STITCH LENGTH CAN BE CHANGED OVER AMONG DIFFERENT LENGTHS
The sewing machine with a Thread Trimmer is provided with a 2-pitch dial. It is able to sew different sewing lengths on the go since the length can be instantaneously changed over.

Please scan here to see a video

PC-2760-7

| Model name | PLC-2710-7, 2760-7 | PLC-2710, 2760 | PLC-2760L | PLC-2765 |
|-------------------------------|--------------------------------|----------------|-------------------------------|--------------------------------|
| Max. sewing speed | 2,500 sti/min | | 2,000 sti/min | 2,500 sti/min |
| Max. stitch length | 12 mm | | | |
| Presser foot | Auto: 20 mm, By hand: 10 mm | By knee: 20 mm | Auto: 20 mm, By hand: 10 mm | Auto: 18 mm, By hand: 10 mm |
| Alternating vertical movement | 1~9 mm | | | |
| Needle | 135x17 (Nm140) Nm100~Nm180 | | 135x17 (Nm200), Nm140~Nm200 | 135x17 (Nm140) Nm100~Nm180 |
| Thread | #30~#5, B46~B138, Nm=60/3~18/3 | | #8~#0, B92~B207, Nm=30/3~15/3 | #30~#5, B46~B138, Nm=60/3~18/3 |
| Thread Trimmer | Yes | | No | |
| Hook Type | 2.0 | | | |
| Stitch Length Dial | 2-pitch dial | 1-pitch dial | 2-pitch dial | 1-pitch |
| Direct Drive | DD | Conventional | Conventional | Conventional |

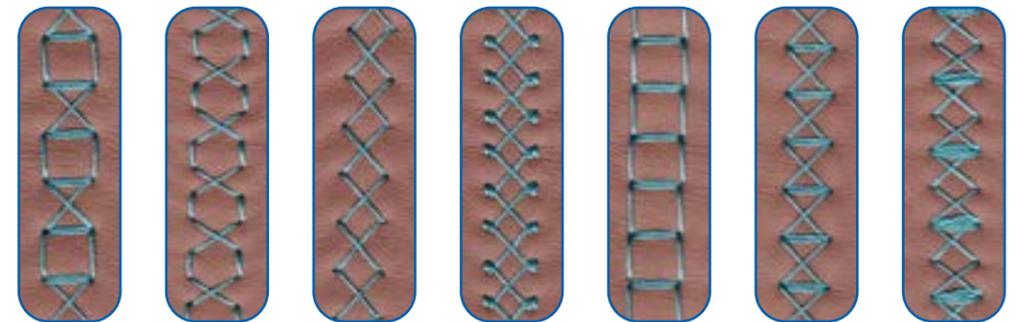
PLC 2760RDV8-HMC

2-needle, Semi-dry, Post-bed, Unison-feed, Lockstitch Machine with Vertical-axis 2.0 Fold-Capacity Hook, Decorative Stitch

The stitch length can be adjusted electronically as well as new stitch patterns imputed, making for much simpler interface for the operator.



PLC 2760RD V8-HMC



Bobbin Thread Remaining Detector

The buzzer sounds and the green lamp lights up when the amount of thread remaining on the bobbin reaches a predetermined length. It is also possible to stop the sewing machine at this point. With this function, the operator is allowed to concentrate on sewing work without caring about the amount of thread remaining on the bobbin.

Digital Tension

Thread tension can be numerically controlled. Since the thread tension cannot be changed without a control box, a change in thread tension by the operator for personal preference is prevented.



Skip Stitch Detector

Stitch skipping is detected during sewing. This helps lighten the operator's inspection work load and also prevents defective products from being shipped. In the case where a skipped stitch is detected, the buzzer sounds, the red lamp lights up and the sewing machine stops. With this function, the operator is allowed to concentrate on sewing work without worrying about skipped stitching.

Control Box

Sixteen different thread tension values can be set for a single sewing machine unit. In addition, one control box is able to manage thread tensions for 250 sewing machine units at the maximum.



Cover Sensor Unit

The cover sensor unit detecting (1), (2) and (3) (shown below) are closed tightly during sewing, thereby preventing the sewing machine from starting up unexpectedly. (1), (2) and (3) can be used discretely.

1) Eye guard with an open/close sensor



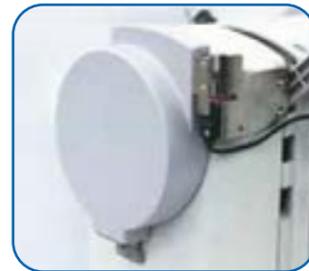
The eye guard prevents a broken needle from flying off. If the eye guard is open, the sewing machine cannot be started. As a result, the sewing machine will not start up unexpectedly even if the operator forgets to turn the power off.

2) Bed slide with an open/close sensor



The sewing machine will not start if the throat plate is open. This prevents the material from being caught in the hook during sewing.

3) Handwheel cover with an open/close sensor



The handwheel cover prevents the sewing machine from starting up unexpectedly while the operator is turning the handwheel by hand. In addition, the cover also prevents the thread and material from being entangled in the handwheel during sewing.



LONG ARM SEWING MACHINES

LU-2216N-7

(1-needle)

LU-2266N-7

(2-needle)

Long-arm, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook

Based on the market-proven design of the LU-2210N-7 and – 2260N-7 Series, the LU-2216N-7 / – 2266N-7 are developed with a longer distance from the machine arm to needle – a full 650 mm. The long arm unison-feed lockstitch machine with vertical-axis large hook with automatic Thread Trimmer is best – suited to processes that require a longer distance from the machine arm to needle, such as reinforcement stitching and topstitching in tape attachment processes for sewing furniture or car seats.



LU-2266-7

| Model name | LU-2216N-7 | LU-2266N-7 |
|-------------------------------------|--------------------------------|--------------------------------|
| Max. sewing speed | 3,000 sti/min | |
| Max. stitch length | 9 mm | 6 mm |
| Presser foot | Auto: 16 mm | |
| Alternating vertical movement | 1~6.5 mm | |
| Distance from needle to machine arm | 650 mm | |
| Needle | 134x35R (Nm140) Nm110~Nm160 | |
| Thread | #30-#4, B46-B138, Nm=40/3-20/3 | #20-#5, B69-B138, Nm=40/3-20/3 |
| Thread Trimmer | Yes | |

LU-2800 Series /JEUX-0031

(Long Arm)

Semi-dry direct drive, unison feed, lockstitch machine with vertical-axis hook and 750 mm or more arm length.

The LU-2800 Series long arm has been extended to add to the wide bed area, contributing to vastly improved workability. The machine arm has been doubled in length from 350 mm to 1m or 750 mm or more making it perfect for sewing large objects usually to awkward to fit under a sewing machine head. The machine has a high torque direct-drive motor which supports the sewing of heavyweight materials. As a result, the sewing machine promises not only improved responsiveness and quick startup, but also higher stop accuracy. The long arm model is also available with 1-needle or 2-needle versions as well as a 750 mm or 1m arm length. This model is manufactured in the EU.



LU-2800 Series /JEUX0031



| Model name | LU-2810 |
|---------------------------|--------------------------------|
| Max Sewing Speed | 3,000 sti/min |
| Max Stitch Length | 9/12 mm |
| Presser Foot | Auto: 20 mm, By Hand: 10 mm |
| Alternating Vertical Foot | 1~9 mm |
| Needle | 135x17 (Nm160) Nm125~Nm180 |
| Thread | #30-#5, B46-B138, Nm=60/3-20/3 |

LG-158-1U

(1-needle)

LG-158U

(2-needle)

Long-arm, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook

With a generous 750 mm of free space under the arm and powerful unison-feed that provides a maximum stitch length of 10 mm, the machine delivers outstanding productivity when sewing heavy materials such as tents and sheets.

| Model name | LG-158-1U | LG-158U |
|-------------------------------------|--------------------------------|---------|
| Max. sewing speed | 1,500 sti/min | |
| Max. stitch length | 10 mm | |
| Presser foot | By pedal: 21.5 mm | |
| Alternating vertical movement | 6~19 mm | |
| Distance from needle to machine arm | 750 mm | |
| Needle | DDx1 (#25) | |
| Thread | #20-#5, B69-B138, Nm=40/3-20/3 | |



LG-158U

TSC-461U

Super-long Cylinder-bed, 1-needle, Lockstitch Machine with Large Shuttle-hook for Extra Heavy-weight Materials

It is equipped with a free space under the arm as wide as 950 mm, which means that the machine is capable of sewing large materials, long-sized materials and tubular sewn products with ease.

| Model name | TSC-461U |
|-------------------------------------|-------------------------------|
| Max. sewing speed | 650 sti/min |
| Max. stitch length | 11 mm |
| Presser foot | By pedal: 20 mm |
| Alternating vertical movement | 4~8 mm |
| Distance from needle to machine arm | 950 mm |
| Needle | 794 (Nm230) Nm130~Nm280 |
| Thread | #8-#0, B92-B207, Nm=30/3-15/3 |



TSC-461U

LONG ARM SEWING MACHINES

TNU-243U

(unison-feed)

Semi-long Flat-bed, 1-needle, Lockstitch Machine with Large Shuttle-hook for Extra Heavy-weight Materials

The machine is optimally suited for the sewing of extra heavy weight materials such as tents, seat belts, and bag handles.

| Model name | TNU-243U | TU-273U |
|-------------------------------------|---|---------|
| Max. sewing speed | 800 sti/min | |
| Max. stitch length | 15 mm | |
| Presser foot | By knee: 20 mm | |
| Alternating vertical movement | 4-8 mm | |
| Distance from needle to machine arm | 420 mm | |
| Needle | 794 (Nm230) Nm130-Nm280 DYx3 #21-#28 | |
| Thread | #8-#0, B92-B207, Nm=30/3-15/3 | |



TNU-243U

TSC-441U

(unison-feed)

Semi-long Cylinder-bed, 1-needle, Lockstitch Machine with Large Shuttle-hook for Extra Heavy-weight Materials

The lifting range of the presser foot is 20 mm for smooth placement and easier removal of extra heavy-weight materials. The machine has more free space under the machine arm to allow the operator to easily place and remove a large sewing products.



TSC-441U

| Model name | TSH-411U | TSN-421U | TSC-441U | TSU-471U |
|-------------------------------------|-------------------------------|----------|----------|----------|
| Max. sewing speed | 800 sti/min | | | |
| Max. stitch length | 11 mm | | | |
| Presser foot | By pedal: 20 mm | | | |
| Alternating vertical movement | 4-8mm (TSC-441, TSU-471) | | | |
| Distance from needle to machine arm | 420 mm | | | |
| Needle | 794 (Nm230) Nm130-Nm280 | | | |
| Thread | #8-#0, B92-B207, Nm=30/3-15/3 | | | |



BARTACKING / SHAPE-TACKING MACHINES

BARTACKING / SHAPE-TACKING MACHINES

LK-1900B-WS

Computer-controlled, High-speed Bartacking Machine

The machine achieves a maximum sewing speed of 3,200 sti/min (Normal hook type), enhancing the startup speed at the beginning and ending of sewing, as well as the speed of Thread Trimming, thus reducing the total cycle time. It therefore achieves upgraded productivity.

| Model name | LK-1900B-HS | LK-1900B-WS |
|----------------------------------|--|---------------|
| Sewing area | 30 mm (L)×40 mm (W) | |
| Max. sewing speed | 3,200 sti/min | 2,700 sti/min |
| Stitch length | 0.1 mm~10 mm (0.1step) | |
| Work clamp foot | 13 mm (17 mm when the reverse-rotation needle-up function) | |
| Needle | DP×17 (#21) | |
| Number of standard patterns | 50 patterns | |
| Number of data that can be input | 200 patterns | |



LK-1900B-HS



COMPUTER-CONTROLLED CYCLE MACHINES

COMPUTER-CONTROLLED CYCLE MACHINES

AMS-224EN-4530 AMS-224EN-6030

(X: 450 mm x Y: 300 mm) (X: 600 mm x Y: 300 mm)

Computer-controlled Cycle Machine with Input Function

The machine achieves the highest sewing speed of 2,500 sti/min among those with a similar sewing area. With its higher productivity, the machine performs various kinds of stitching, making the most out of its wider sewing area in various sewing applications such as attaching handles to bags and pouches, attaching belts, sewing many small parts at a time, attaching parts to shoes and sports shoes (one pair of shoes) and sewing air bags. A newly developed encoder-controlled stepping motor system has been adopted for the X-Y feed mechanism. This contributes to more accurate sewing performance and increased productivity.

| Model name | AMS-224EN-HS | AMS-224EN-GB |
|---------------------------------------|---|--------------------|
| Application | Medium – to heavy-weight | Extra heavy-weight |
| Max. sewing speed | 2,500 sti/min (stitch length 3 mm or less) | |
| Settable stitch length | 0.1~12.7 mm (0.05 mm step) | |
| Storage of pattern data in the memory | Main-body memory: Max. 500,000 stitches, 999 patterns (max. 50,000 stitches / pattern) | |
| | External media: Max. 50,000,000 stitches, 999 patterns (max. 50,000 stitches / pattern) | |
| Needle | DPx17 (#18) | DPx17 (#23) |



AMS-224EN-6030

AMS-210EN1510-X90015

AMS-210EN1510-X90015ECO

Computer Controlled Cycle Machine with 3-fold Capacity Hook

The sewing machine is best-suited to the sewing of heavy-duty belts in the automotive and cargo sectors. The larger hook means that even with thicker thread the machine is capable of longer cycle times without the hook needing to be changed. The AMS series is versatile enough for many different types of production and specific changes to this subclass means it meets all the requirements for heavy duty applications.

| Model name | AMS-210EN1510-X90015 | AMS-210EN1510-X90015ECO |
|-------------------|----------------------------------|-------------------------|
| Max. sewing speed | 2,200 sti/min | |
| Hook | Full-rotary 3-fold Capacity Hook | |
| Stitch length | 0.1~12.7 mm (0.5 mm step) | |
| Needle | DPx17 (#26) | |
| Control Panel | IP-420 | Basic Panel |
| Sewing Size | 150 mm (W) x 100mm (L) | |



AMS-210EN1510-X90015

AMS-210EN-HL1306/7300

(X: 130 x Y: 60 mm)

Computer-controlled Cycle Machine (for Extra Heavy-Duty Material)

The machine is designed for improved stitching with heavy thread tension. JUKI's unique active tension mechanism which has been re-designed specifically for heavy-weight materials, as well as the special thread take up which is suited for sewing heavy-weight materials, increase the maximum tension by 50% more compared to that of the standard models of the JUKI AMS Series machines. The new model improves seam quality (thread tension) for sewing seat belts and general heavy-weight materials such as container belts and bags.

| Model name | AMS-210EN-HL1306/7300 |
|-------------------|--|
| Application | Medium-to heavy-weight |
| Max. sewing speed | 2,000 sti/min (when stitch length is 4.5 mm or less) |
| Thread take-up | Slide-type thread take-up lever (dry frame) |
| Needle | DPx17 #25 (max. #26) |



AMS-210EN-HL1306/7300

AMS-224EN6030/X7910 AMS-221EN2516/X7910

(X: 600 mm x Y: 300 mm) (X: 250 mm x Y: 160 mm)

Computer-controlled Cycle Machine with an Input Function (For Total-area Perfect Stitching)

AMS-224EN (AMS-221EN)/X7910 has removed the area where hitch stitches are produced to make the total area capable of sewing with perfect stitches, thereby improving the seam quality. Stitch knot formation has been developed so that the needle thread and the bobbin thread are at proper right angle resulting in flawless stitches. The machine comes with a double-capacity shuttle hook ideally suited for total-area perfect stitching. This shuttle hook ensures a consistent thread tension by preventing the thread from being untwisted by its rotation.

| Model name | AMS-221EN2516/X7910 | AMS-224EN6030/X7910 |
|----------------------------------|--|-------------------------|
| Sewing area | 250 mm (X) x 160 mm (Y) | 600 mm (X) x 300 mm (Y) |
| Max. sewing speed | 1,500 sti/min (stitch length 6 mm or less) | |
| Settable stitch length | 0.1~12.7 mm (0.05 mm step) | |
| Lift of the feeding frame | Max. 30 mm | |
| Needle (at the time of delivery) | DPx17 (#18) | |
| Thread | #50-#2 | |
| Hook | Double-capacity shuttle hook | |



AMS-224EN6030/X7910

Please scan here to see a video



Specifications that are not given above shall conform to those for the AMS-224EN and AMS-221EN.

COMPUTER-CONTROLLED CYCLE MACHINES

AMS-221EN-TS3020

(X: 130 × Y: 60 mm)

Computer-controlled Cycle Machine with Input Function (for 2-colour-thread sewing)

This machine (AMS-221EN-TS) has been developed to enable two-colour stitching (with two kinds of thread which are different in colour). Possible difference in position of the sewing product which can be caused by re-placing it on the sewing machine in a different process is eliminated, thereby increasing the productivity. It is suitable for sports shoes, bags and car seats such as the topstitch and parts sewing, etc.

| Model name | AMS-221EN-TS3020 |
|---------------------------------------|---|
| Max. sewing speed | 2,500 sti/min |
| Stitch length | 0.1~12.7 mm (0.05 mm step) |
| Storage of pattern data in the memory | Main-body memory: Max. 500,000 stitches, 999 patterns (max. 50,000 stitches / pattern) External media: Max. 50,000,000 stitches, 999 patterns (max. 50,000 stitches / pattern) |
| Needle | DP×17 (#18) |



AMS-221EN-TS3020

AMS-221EN/JEUX-0043

AMS-221EN/X7910/JEUX-0043

(perfect stitch type)

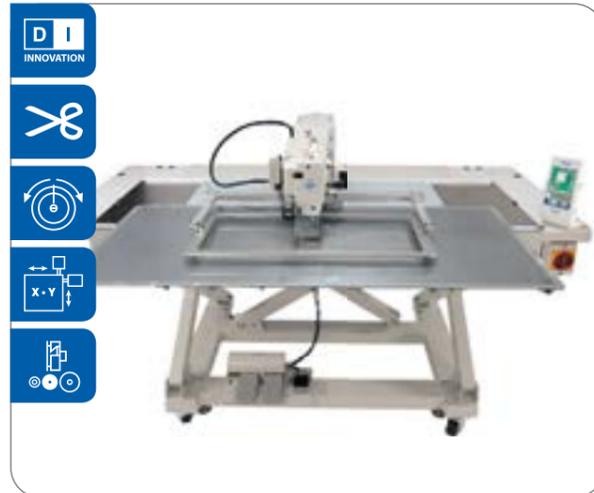
AMS-224EN/JEUX-0043

AMS-224EN/X7910/JEUX-0043

(perfect stitch type)

Computer Controlled Cycle Machine with extension size available from X: 600-2100, Y: up to 575 mm

Juki's AMS 221 and 224 series is now available with an extended sewing area in a variety of different dimensions. The wider sewing area means the machine is now better suited to the sewing of decorative stitches on car seats. The machine not only achieves higher productivity due to instantaneous increases/decreases in sewing speed at the beginning /end of sewing and increased of Thread Trimming speed, but also achieves a flexible responsiveness to materials to promise enhanced seam quality due to JUKI's unique active tension and programmable intermediate presser.



AMS-221EN-3020

| Model name | Sewing Area |
|--|----------------------------|
| AMS221ENHL2516SZ5000NSD/JEUX0043-100X | 1000 × 160 |
| AMS221ENHL2516SZ/X7910NSD/JEUX0043-100X | 1000 × 160, Perfect Stitch |
| AMS221ENHS3020SZ5000NSF/JEUX0043-100X | 1000 × 200 |
| AMS224ENHS6030SZ/X7910NSF/JEUX0043-100X | 1000 × 300, Perfect Stitch |
| AMS224ENTS4530SZ/X7400NSF | 450 × 300 |
| AMS224ENHS4530SZ5000NSF/JEUX0043-6060 | 600 × 575 |
| AMS224ENHS4530SZ5000NSF/JEUX0043-8060 | 800 × 575 |
| AMS224ENHS6030zSZ/X7910NSF/JEUX0043-8060 | 800 × 575, Perfect Stitch |
| AMS224ENHS4530SZ5000NSF/JEUX0043-12060 | 1200 × 575 |
| AMS224ENHS6030SZ/X7910NSF/JEUX0043-12060 | 1200 × 575, Perfect Stitch |
| AMS224ENHS4530SZ5000NSF/JEUX0043-15060 | 1500 × 575 |



AMS-224EN4530R/AW-3

AMS-224EN4530R

Computer-controlled Cycle Machine with Input Function (Full-rotary hook type)

The full-rotary hook contributes to the achievement of soft-texture beautifully-finished seams which are required for bags and leather products. In addition, the bobbin case opening lever is adjustable not only laterally but also longitudinally, thereby enabling accurate positioning of the bobbin case according to the needle count.

| Model name | AMS-224EN-HS4530R |
|------------------------|--|
| Application | Medium-to heavy-weight |
| Feeding frame type | Monolithic feeding frame: (Pneumatic work clamp) |
| Max. sewing speed | 2,500 sti/min* (stitch length 3 mm or less) |
| Sewing area | 450 mm (X) × 300 mm (Y) |
| Settable stitch length | 0.1~12.7 mm (0.05 mm step) |
| Needle bar stroke | 41.2 mm |



AMS-251

(1-needle)

AMS-252

(2-needle)

Head turning type1 needle CNC sewing machine

AMS-251 is a high end 1 needle sewing machine provided with a machine-head-turning-mechanism. The new model guarantees high quality seams uniformly in every sewing direction. JUKI's unique synchronization technology guarantees stable control of the machine head, hook and feed mechanism, thereby creating the most favorable seams.

With its sewing area of "1.000 mm × 600 mm" the AMS-251 is best suited to the sewing of decorative stitches and large size products. The AMS-251 is ideally suited to the sewing of decorative stitches on car seats and luxury bags as well as air bags and other large size products with zero design tolerance for irregular stitching.



AMS-251

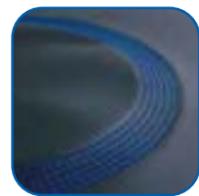
| Model name | AMS-251 | AMS-252 |
|----------------------------------|--|---------|
| Application | Medium – Heavy | |
| Sewing Area | 1,000 mm × 600 mm | |
| Max Sewing Speed | 2,500 sti/min | |
| Needle (at the time of delivery) | DP × 17, #18 – 25 (#23) | |
| Thread | Nm 60/3 – 20/3 | |
| Hook | Rotary Hook, Horizontal-Axis, 3 fold-capacity | |
| Head Lifiable | 50 mm | |
| Storage of pattern data | Main-body memory: Max. 33,000,000 stitches, 999 patterns (max. 50,000 stitches I pattern) External media: Max. 50,000,000 stitches, 999 patterns (max. 50,000 stitches I pattern) | |
| Total weight | 950 kg | |
| Dimensions | 2,400 mm (W) × 1,800 mm (D) × 1,600 mm (H) | |

* "sti/min" stands for "Stitches per Minute"



AMS-251

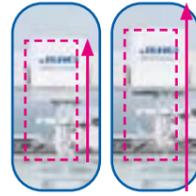
Multiple uses guarantee efficient work and quality improvement



Machine head turning Slip ring system*1
Slip ring system has been adopted to the new machine-head turning mechanism. As a result, limitless turning of the machine head is enabled to allow the sewing machine to sew complicated patterns continuously.



Machine head turning Cutting point needle
The cutting point needle can be used regardless of the sewing direction since the sewing machine constantly faces the sewing direction at its front.



Machine head lifting function
Since thick materials, clamps, palettes with protrusions can be used, design will be expanded.



Multi-axis control technology
The multi-axis control technology used by JUKI are applied to simultaneously control six axes.



Horizontal-axis, 3 fold-capacity rotary hook
Option of the 3 fold-capacity hook helps reduce the frequency of bobbin replacement even when thick thread is used, thereby supporting sewing of large products.



Operation
The IP420 for the existing AMS Series models has been adopted for the new AMS model. In addition, the existing sewing pattern input software "PM1" is also applicable.



Safety cover
Opening and closing sensor is mounted to the turning-head cover and turning hook cover to prevent the machine from starting when the cover(s) is opened and to automatically stop the machine if the cover(s) is opened while the machine is in operation.



Start button
A 2-handed start button has been adopted for safe, accurate start up. In addition, unintentional start up of the machine is prevented.



Bobbin replacement cover
Bobbin can be changed easily by opening the accessible cover without requiring the operator to reach under the machine to change the bobbin.

| | | | |
|---|--|--|--|
| AMS-210EN-1306 (X: 130 mm x Y: 60 mm) | AMS-210EN-1510 (X: 150 mm x Y: 100 mm) | AMS-210EN-2210 (X: 220 mm x Y: 100 mm) | AMS-221EN-2516 (X: 250 mm x Y: 160 mm) |
|---|--|--|--|

| | |
|--|---|
| AMS-221EN-3020 (X: 300 mm x Y: 200 mm) | AMS-221EN-HS3020/7200 (X: 246 mm x Y: 200 mm) |
|--|---|

Computer-controlled Cycle Machine with Input Function

The sewing machine achieves the highest sewing speed, 2,800 sti/min, in the industrial sewing machine industry. As a result, cycle time is dramatically reduced. The feed accuracy is substantially improved due to the adoption of the encoder control system. The new AMS Series models substantially decrease power consumption when compared with the conventional ones. They have been designed to achieve eco-friendliness.

AMS-210EN-1306 (X: 130 mm x Y: 60 mm)
The sewing machine flexibly supports the sewing of small articles such as labels and emblems. The sewing machine's small sewing area promises ease of use when handling small articles, thereby enabling smooth sewing operation.

AMS-210EN-1510 (X: 150 mm x Y: 100 mm)
The 1510 model is well received in the market due to its moderate sized sewing area. Responding to market demand, the 1510 area model with a motor-driven feeding frame has been newly developed. This model can be used in a plant which is not provided with pneumatic equipment.

AMS-210EN-2210 (X: 220 mm x Y: 100 mm)
This model has a sewing area that is best-suited to the sewing of large parts, including the shape-tacking of jean pockets. With this model, you may recognize the higher productivity of the cycle machine.

AMS-221EN-2516 (X: 250 mm x Y: 160 mm)
The sewing machine is best-suited to the sewing of large labels and emblems, the sewing of two or more pieces of small labels and emblems at one time, and the shape-tacking of bags and shoes. The sewing machine is applicable to a broad range of materials and processes, while leading the industrial sewing machine industry in terms of improvement in quality and the promotion of production that does not require sewing-machine operators to have special skills.

AMS-221EN-3020 (X: 300 mm x Y: 200 mm)
The sewing machine is applicable to sewing products which require a wider sewing area than that of the "AMS-221EN-2516." It is best suited to the attaching of handles to bags and the shape-tacking of boots and shoes. The sewing machine is flexibly applicable to sewing requiring a medium sewing area.

AMS-221EN-HS3020/7200 (X: 246 mm x Y: 200 mm)
This model is designed for sewing pockets on jeans and is based on the AMS-221EN Series. The machine sews folded pocket cloth on the garment body. Maximum stitching range of a pocket that can be sewn is 246mm (width) x 200mm (length).



AMS-210EN-1306



Please scan here to see a video



AMS-221EN-2516

COMPUTER-CONTROLLED CYCLE MACHINES



AMS-210EN-1510



Optional Accessories for AMS-221 Series



Automatic Bobbin Changer

Automated detection and exchange of empty to full bobbins and bobbin cases during production process when used in combination with the detector. Minimal production downtime and drastic production increases. Available in different sizes; depending on the technical requirements.



Remaining Thread Sensor

The sensor detects the remaining thread in the bobbin, highlighting when the bobbin is nearly empty and informing the operator through the control panel. It also monitors the direction the bobbin is rotating and warns the operator if incorrect (ensuring accurate thread tension).



Thread Hot Cutter

This device burns the end of the thread to keep it in place avoiding it slipping from the needle and also avoids the thread becoming undone at the end of sewing. Users can switch between different material thicknesses without adjustment. Results in a clean stitch at the beginning of the sewing process. This attachment is very exact, leaving basically no remaining thread on the material.



Colour Thread Monitoring System

This attachment is capable of monitoring broken threads and stopped bobbins (avoiding fake-seam). If it is used in combination with the automatic bobbin changer vastly improves productivity.

| Model name | AMS-210EN-SS | AMS-210EN-HS | AMS-221EN-SL | AMS-221EN-HL |
|---------------------------------------|---|--------------------------|--------------------------|--------------------------|
| Application | Light – to medium-weight | Medium – to heavy-weight | Light – to medium-weight | Medium – to heavy-weight |
| Max. sewing speed | 2,800 sti/min* | | | |
| Stitch length | 0.1~12.7 mm (0.05 mm step) | | | |
| Storage of pattern data in the memory | Main-body memory: Max. 500,000 stitches, 999 patterns (max. 50,000 stitches / pattern) External media: Max. 50,000,000 stitches, 999 patterns (max. 50,000 stitches / pattern) | | | |
| Needle | DPx5 (#14) | DPx17 (#18) | DPx5 (#14) | DPx17 (#18) |

*Stitch length is 4mm or less for the AMS-210EN and 3.5mm or less for the AMS-221EN.

AMS-210EN-L1306SZ-X7020

AMS-210EN-L1510SZ-X7020

AMS-210EN-L2210SZ-X7020

Computer Controlled Cycle-Machine, Eco-Type

The AMS Eco-Type is the new economical version of the industry leading computer controlled cycle machine. Through extensive R&D Juki has been able to incorporate the simpler control panel as well as removing certain features and functions to make the machine more economical.



AMS-210EN-L1306SZ-X7020

| Model name | AMS-210EN-L1306SZ-X7020 | AMS-210EN-L1510SZ-X7020 | AMS-210EN-L2210SZ-X7020 |
|---|--|-------------------------|-------------------------|
| Max. sewing speed | 2,800 sti/min | | |
| Stitch length | 0.1~12.7 mm (0.05 mm step) | | |
| Needle bar stroke | 41.2mm | | |
| Lift/Stroke of the intermediate presser | Lifting amount: 20mm / Stroke: Standard 4mm (0-10mm) | | |
| Variable position of the intermediate presser | Standard 0-3.5mm (max. 0-7.0mm) | | |
| Needle thread tension | Active tension (electrical thread tension control mechanism) | | |
| Hook | Double-capacity shuttle hook | | |
| Storage of pattern data in the memory | Main-body memory: Max 500,000 stitches, 99 patterns External media: Max 500,000 stitches, 99 patterns | | |

Simple Control Panel



COMPUTER-CONTROLLED CYCLE MACHINES

AW-3S

Automatic Bobbin Thread Wind-and-Feed Device that can be retrofitted to the computer-controlled cycle machine with a semi-rotary hook, AMS-221EN and AMS-224EN.

Improved seam quality, productivity and operability are achieved by installing this device to the sewing machine. This device is suitable for the sewing of products such as air bags, sports shoes and bags.



AMS-221EN. Example of installation of AW-3S retrofitted

| Model name | AW-3S |
|---|---|
| Sewing machine head to which the device is installed | AMS-221EN / AMS-224EN (sewing machine head with a semi-rotary hook) |
| Applicable bobbin and bobbin case | Exclusive bobbin and bobbin case |
| Thread | #5-#30, 135-45 (TEX), 020-060 (TKT) |
| Applicable types of thread | Tetoron thread, nylon thread |
| Remaining thread removal operation, bobbin winding and threading operations | Automatic (while the sewing machine is in operation) |
| Input device | IP-420 (for AMS-221EN / AMS-224EN) |
| Power requirement | Single-phase 100-240V |
| Power consumption | 100 VA |
| Compressed air | 0.5 Mpa |
| Max air consumption | 156dm ³ (ANR)/min |

PLK-J2516-YU

PLK-J2516R-YU

Computer-controlled Cycle Machine with Input Function

Machines created to improve usability. Digital tension function optimizes thread tightness in all stitching directions. Independent presser foot motion prevents the fabric from lifting up. Thanks to that needle is stable and stitch skipping reduced. Easy operation and maintenance guarantees colour LCD touch panel with USB port and ergonomic design.

| Model name | PLK-J2516-YU | PLK-J2516R-YU |
|-------------------|--|--------------------|
| Max. sewing speed | 2,300 sti/min | |
| Hook | Double-size shuttle | Double-size rotary |
| Stitch length | 0.1~20.0 mm (0.1 mm step) | |
| Max. patterns | 9,000 | |
| Needle | DP×17 (#18) | |
| Operation Panel | 6.5-inch color LCD touch panel with USB port | |
| Sewing Size | 300 mm (W) × 200 mm (L) | |



PLK-J2516-YU

PLK-J3020R-SE

Computer-controlled Cycle Machine with Input Function.

PLK-J3020R-SE in addition to acquiring sewing information, pressure on take-up lever and changes of material thickness during sewing operation can be collected and accumulated. This machine come standard with traceability functions. With the help of independently driven take-up lever, we will offer high quality sewing effects.

| Model name | PLK-J3020R-SE |
|---------------------|--|
| Max. sewing speed | 2,300 sti/min |
| Hook | Double-size rotary |
| Stitch length | 0.1~20.0 mm (0.1 mm step) |
| Max. patterns | 9,000 |
| Needle | DP×17 (#18) |
| Operation Panel | 6.5-inch color LCD touch panel with USB port |
| Sewing Size (W x L) | 300 mm × 200 mm |



PLK-J3020R-SE

PLK-J4040

PLK-J6040

Computer-controlled Cycle Machine with Input Function

Machines created to improve usability. Digital tension function optimizes thread tightness in all stitching directions. Independent presser foot motion prevents the fabric from lifting up. Thanks to that needle is stable and stitch skipping reduced. Easy operation and maintenance guarantees colour LCD touch panel with USB port and ergonomic design.

| Model name | PLK-J4040 | PLK-J6040 |
|---------------------|--|-----------------|
| Max. sewing speed | 2,000 sti/min | |
| Hook | Double-size shuttle | |
| Stitch length | 0.1~20.0 mm (0.1 mm step) | |
| Max. patterns | 9,000 | |
| Needle | DP×17 (#18) | |
| Operation Panel | 6.5-inch color LCD touch panel with USB port | |
| Sewing Size (W x L) | 400 mm × 400 mm | 600 mm × 400 mm |



PLK-J4040

COMPUTER-CONTROLLED CYCLE MACHINES

PLK-J4040R

PLK-J6040R

Computer-controlled Cycle Machine with Input Function

PLK-J4040R/PLK-J6040R are both equipped with M3 Motion System - Mix between intermittent feed: 2,300 sti./min. and continuous feed: 2,500 sti./min. for reduced noise and vibrations. Digital tension function optimizes thread tightness in all stitching directions. Independent presser foot motion prevents the fabric from lifting up. Thanks to that needle is stable and stitch skipping reduced. Easy operation and maintenance guarantees colour LCD touch panel with USB port and ergonomic design.

| Model name | PLK-J4040R | PLK-J6040R |
|---------------------|--|-----------------|
| Max. sewing speed | up to 2,500 sti/min | |
| Hook | Double-size rotary | |
| Stitch length | 0.1~20.0 mm (0.1 mm step) | |
| Max. patterns | 9,000 | |
| Needle | DP×17 (#18) | |
| Operation Panel | 6.5-inch color LCD touch panel with USB port | |
| Sewing Size (W x L) | 400 mm x 400 mm | 600 mm x 400 mm |



PLK-J4040

PLK-J4040R3

PLK-J6040R3

Computer-controlled Cycle Machine with Input Function

Machinse created to improve usability. Digital tension function optimizes thread tightness in all stitching directions. Independent presser foot motion prevents the fabric from lifting up. Thanks to that needle is stable and stitch skipping reduced. Easy operation and maintenance guarantees colour LCD touch panel with USB port and ergonomic design.

| Model name | PLK-J4040R3 | PLK-J6040R3 |
|---------------------|--|-----------------|
| Max. sewing speed | up to 2,500 sti/min | |
| Hook | Triple-size rotary | |
| Stitch length | 0.1~20.0 mm (0.1 mm step) | |
| Max. patterns | 9,000 | |
| Needle | DP×17 (#18) | |
| Operation Panel | 6.5-inch color LCD touch panel with USB port | |
| Sewing Size (W x L) | 400 mm x 400 mm | 600 mm x 400 mm |



PLK-J4040

PLK-J4040RH

Computer-controlled Cycle Machine with Input Function.

Machines created to improve usability. Digital tension function optimizes thread tightness in all stitching directions. Independent presser foot motion prevents the fabric from lifting up. Thanks to that needle is stable and stitch skipping reduced. Easy operation and maintenance guarantees colour LCD touch panel with USB port and ergonomic design.

| Model name | PLK-J4040RH |
|---------------------|--|
| Max. sewing speed | 1,000 sti/min |
| Hook | 6-fold rotary hook |
| Stitch length | 0.1~20.0 mm (0.1 mm step) |
| Max. patterns | 9,000 |
| Needle | DD×1 (#26) |
| Operation Panel | 6.5-inch color LCD touch panel with USB port |
| Sewing Size (W x L) | 400 mm x 400 mm |



PLK-J4040RH

PLK-J10050

PLK-J12060

Computer-controlled Cycle Machine with Input Function.

Machines created to improve usability. Digital tension function optimizes thread tightness in all stitching directions. Independent presser foot motion prevents the fabric from lifting up. Thanks to that needle is stable and stitch skipping reduced. Easy operation and maintenance guarantees colour LCD touch panel with USB port and ergonomic design.

| Model name | PLK-J10050 | PLK-J12060 |
|---------------------|--|-------------------|
| Max. sewing speed | 2,000 sti/min | |
| Hook | Double-size shuttle | |
| Stitch length | 0.1~20.0 mm (0.1 mm step) | |
| Max. patterns | 9,000 | |
| Needle | DP×17 (#21) | |
| Operation Panel | 6.5-inch color LCD touch panel with USB port | |
| Sewing Size (W x L) | 1,000 mm x 500 mm | 1,200 mm x 600 mm |



PLK-J10050

COMPUTER-CONTROLLED CYCLE MACHINES

PLK-J10050R

PLK-J12060R

Computer-controlled Cycle Machine with Input Function.

Machines created to improve usability. Digital tension function optimizes thread tightness in all stitching directions. Independent presser foot motion prevents the fabric from lifting up. Thanks to that needle is stable and stitch skipping reduced. Easy operation and maintenance guarantees colour LCD touch panel with USB port and ergonomic design.

| Model name | PLK-J10050R | PLK-J12060R |
|---------------------|--|-------------------|
| Max. sewing speed | 2,500 sti/min | 2,300 sti/min |
| Hook | Double-size rotary | |
| Stitch length | 0.1~20.0 mm (0.1 mm step) | |
| Max. patterns | 9,000 | |
| Needle | DP×17 (#21) | |
| Operation Panel | 6.5-inch color LCD touch panel with USB port | |
| Sewing Size (W x L) | 1,000 mm x 500 mm | 1,200 mm x 600 mm |



PLK-J10050

PLK-J10050RH

Computer-controlled Cycle Machine with Input Function.

Machines created to improve usability. Digital tension function optimizes thread tightness in all stitching directions. Independent presser foot motion prevents the fabric from lifting up. Thanks to that needle is stable and stitch skipping reduced. Easy operation and maintenance guarantees colour LCD touch panel with USB port and ergonomic design.

| Model name | PLK-J10050RH |
|---------------------|--|
| Max. sewing speed | 1,000 sti/min |
| Hook | 6-fold rotary hook |
| Stitch length | 0.1~20.0 mm (0.1 mm step) |
| Max. patterns | 9,000 |
| Needle | DD×1 (#26) |
| Operation Panel | 6.5-inch color LCD touch panel with USB port |
| Sewing Size (W x L) | 1,000 mm x 500 mm |



PLK-J10050RH

PLK-J10050R3

PLK-J12060R3

Computer-controlled Cycle Machine with Input Function.

Machines created to improve usability. Digital tension function optimizes thread tightness in all stitching directions. Independent presser foot motion prevents the fabric from lifting up. Thanks to that needle is stable and stitch skipping reduced. Easy operation and maintenance guarantees colour LCD touch panel with USB port and ergonomic design.

| Model name | PLK-J10050R3 | PLK-J12060R3 |
|---------------------|--|-------------------|
| Max. sewing speed | 2,500 sti/min | 2,300 sti/min |
| Hook | Triple-size rotary | |
| Stitch length | 0.1~20.0 mm (0.1 mm step) | |
| Max. patterns | 9,000 | |
| Needle | DP×17 (#21) | |
| Operation Panel | 6.5-inch color LCD touch panel with USB port | |
| Sewing Size (W x L) | 1,000 mm x 500 mm | 1,200 mm x 600 mm |



PLK-J10050



OTHERS

MO-6900G Series

Overlock / Safety Stitch Machine for Extra Heavy-weight Materials

The machine incorporates a mechanism and parts that are optimum for the sewing of extra heavy-weight materials, such as an extra high-lift type upper looper, tractor foot and coarse type feed dog. It demonstrates an excellent performance ability in the sewing of various kinds of heavy-weight materials such as jeans, raised fabric materials, mats and carpets.

| Model name | MO-6905G-0M6-7E0 |
|--------------------|-------------------|
| Application | For car mats |
| Stitch type | 1-needle overlock |
| Max. sewing speed | 4,000 sti/min |
| Overedging width | 10 mm |
| Max. stitch length | 7 mm |
| Needle | DCx1 (#24) |



MO-6905G

MO-6900J Series

Variable Top-feed, Overlock/Safety Stitch Machine for Extra Heavy-weight Materials

The MO-6900J Series comes with a newly-developed feed mechanism that moves the top and bottom feeds separately. With its improved feeding capacity and stronger cloth-biting force, the feed mechanism prevents uneven material feed when sewing extra heavy-weight materials.



MO-6916J

| Model name | MO-6904J | MO-6914J | MO-6916J |
|--------------------------------|---|--|---|
| Stitch type | 1-needle overlock | 2-needle overlock | Safety stitching |
| Overedging width (mm) | 4.8 | 6.4 | 4.8 |
| Max. sewing speed | | 6,000 sti/min | |
| Stitch length | 2.5-5 mm | 2.5-4 mm | 2.5-5 mm |
| Lift of the presser foot | | 8 mm (excluding some subclass model) | |
| Bottom differential feed ratio | For gathering 1:1.75 (max. 1:3.8) For stretching 1:0.7 (max 1:0.6) | For gathering 1:2 (max. 1:3.8) For stretching 1:0.8 (max 1:0.6) | For gathering 1:1.75 (max. 1:3.8) For stretching 1:0.7 (max 1:0.6) |
| Presser foot pressure | | 63.7N (6.5 kg) | |
| Weight of the machine head | | 29 kg | |

LBH-1790A Series

Computer-controlled, High-speed, Lockstitch Buttonholing Machine

The knife supports sewing lengths of 41 mm at the maximum. Since the LBH-1795AS is provided as standard with the 120 mm presser, it is capable of sewing 12-mm long buttonholes. The LBH-1795AS is capable of sewing long buttonholes such as belt holes in car seats. In addition, it is applicable to the sewing of buttonholes in men's shirts (continuous sewing of two buttonholes and the use of two units of sewing machines), etc. The upper limit of the adjustment of the presser foot pressure has been expanded. The presser foot pressure is now digitally controlled. As a result, the machine acquires improved responsiveness to knit materials and car seats.



LBH-1795A (120 mm buttonhole)

Optional Parts Needed for 120 mm buttonhole

| Optional part No. | Qty | Name of part |
|-------------------|-----|----------------------|
| 40006335 | 1 | Presser arm 120 |
| 40008646 | 1 | Presser foot 120 ASM |
| 40008658 | 1 | Presser foot 120 |
| SS6060210SP | 2 | Screw |
| 40028682 | 1 | Close cam 120 |
| 40112711 | 1 | Lifting plate 120 |
| SM6050800SP | 2 | Screw |
| 40006339 | 1 | Cloth feed plate 120 |



LBH-1790A

| Model name | LBH-1790A |
|-----------------------------|---------------------------|
| Max. sewing speed | 4,200 sti/min |
| Bartacking width | Max. 10 mm |
| Max. button length | Max. 120 mm (with device) |
| Number of standard patterns | 31 patterns |
| Needle | DPx5 (#11J) #11J-#14J |

SC-922/M51N

Control Box / Servomotor

Power consumption during standby as well as operation has been reduced making this more environmentally friendly. High-torque AC servomotor M51N with an output of 750W has been adopted which make this suitable for heavy weight materials. The machine has excellent high-speed sewing performance and a strong cloth penetrating force. The machine therefore demonstrates a broader range of applicability and is suited to non-apparel machines/production.

| Model name | SC-922/M51N |
|--------------------------------|---|
| Motor output | 750W |
| Power requirement | Single-phase 100-120V, 200-240V 3-phase 200-240V |
| Number of input ports | Max. 24 *1 (for optional inputs) |
| Number of output ports | Max. 32 *1 (for optional outputs) |
| Number of basic programs*2 | 4 |
| Number of basic programs steps | 25 sewing steps (per 1 program) |



SC-922/M51N

*1 It depends on installed machine head.

*2 Basic programs are intended to operate external devices such as the stacker or to change the sewing machine operation during sewing.

SC920/M92

The control box is resistant to voltage fluctuations, noise and vibration. The control box is provided with an energy-saving mode reducing the power consumption during operation and standby. Considering convenience in setup and resource saving, both the volume and the weight of the control box have been reduced by 30 %. High-torque AC servomotor M92 with an output of 450W has been adopted. This model is perfectly suited for apparel production and allows for programmable input through an operational panel (sold separately).



SC920/M92

AB-1360

AB-1360/CR-10A

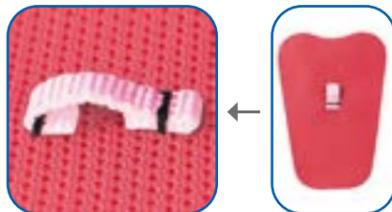
Automatic 1-needle shoelace loop attaching machine

The AB-1360 attaches shoelace loops to tongue section of sports shoes. Since the sewing machine is provided as standard with an LED marking light (cross-hair), accurate positioning of shoelace loops is ensured at all times. This sewing machine is able to attach shoelace loops in a series of processes (cutting, folding and bartacking of shoelace loops, thereby achieving the industry's fastest cycle time.

| Model name | AB-1360 |
|----------------------------------|---|
| On-board machine head | LK-1962/ABH (Specifically-designed semi-dry machine head) |
| Sewing speed (max.) | 2,500 sti/min |
| Lift of work clamp foot | 20 mm |
| Hook in use | Horizontal-axis rotary hook |
| Needle bar stroke | 45.7 mm |
| Needle | DPx17(#18) |
| Shoelace loop width | 6-12 mm |
| Finished length of shoelace loop | 15-20 mm |



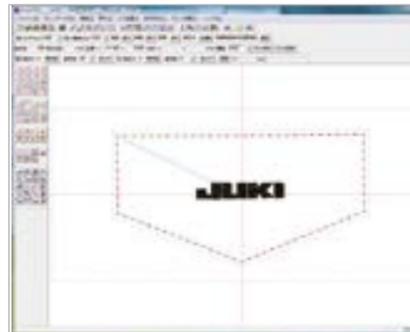
The AB-1360 / CR-10A sewing machine with a preset loader automatically feeds shoelace loops and shoe tongues to the correct shoelace loop attaching position, thereby no longer requiring manual positioning of those parts. The sewing machine is an automatic machine which realizes full-automatic sewing while eliminating inconsistency in quality and sewing position faults caused by the operator.



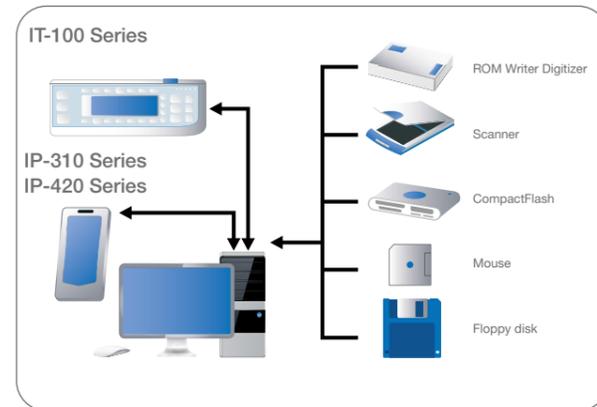
PM-1

Programming Software for Computer-controlled Sewing Machines

This software is to input and edit sewing data of JUKI's latest sewing machines. Its versatile input functions allow to input sewing data of each electronic sewing machine model easily, accurately, and quickly. It supports high quality production with high added value by utilizing and creating original data for specific designs and applications.



SYSTEM FORMATION

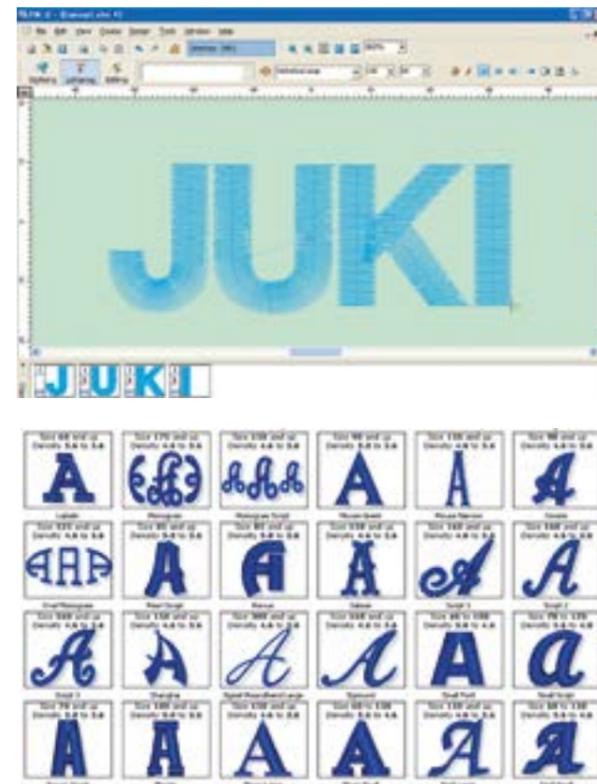


*The IP-420 is configured with a USB connector, as standard.

PM-3

Programming Software for Computer-controlled Sewing Machines

This software is developed exclusively for creating embroidery data. With the software, the operator is able to enter/edit new/existing data. Embroidery data can be easily created simply by inputting the character to be embroidered, selecting the font and clicking the relevant icon. Not only enlargement/reduction in size, rotation, move and copy of the characters, but also changes in sewing pitch and stitching order and the insertion of Thread Trimming can be carried out with ease. It is also possible to read images through the scanner to create data on embroidery (single-pattern embroidery). True Type Fonts prepared by Windows are also applicable. The sewing machine supports three different languages; English, Chinese and Japanese.



Terminals positioned at each workstation are designed to monitor, track and report the entire breadth of your production floor activities. Significantly improving production balance, supply chain visibility and manufacturing cycle times. These terminals allow the entire factory to communicate quickly and effectively reducing the time it takes to react to problems and carry out administrative work. JaNets works to convert unproductive time into productive time or in other words increase efficiency.

This conversion allows for an increased output or for a factory to produce the same amount with less labor and/or working hours. If management are given data to see exactly when, where and why an operator stops sewing (going off-standard) then they can work to eliminate or reduce this. Time spent doing menial administrative work is streamlined allowing line managers to spend their time on the floor. Communication between operators, line managers, engineering and management is also made more efficient reducing non productive work hours.





Return on investment

As JaNets works to improve a factories over all efficiency the return of your investment can happen extremely fast. Excluding the functional benefits listed above JaNets will reduce unproductive and wasted time meaning that a factory is continuously improving its output for a lower cost. JaNets is suited for many different production sizes and is not limited to large factories with many operators; the system is just as impactful in smaller factories where the most effective production process is needed to glean as much of an advantage as possible.

The typical return on investment for a medium sized factory that has implemented JaNets is just 12-24 months.

